

Radiological Impact of Geo-Pilot Plant after Decontamination

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Abstract

The Geo-Pilot plant had been designed and constructed in 1989 in the center of Baghdad at high population residence sector to protect the hydrated yellow cake from uranium Ore. The final radiological survey is performed on the Geo-Pilot Plant to demonstrate compliance with the appropriate release criteria. The field measurements were performed on a systematic grid of 404 cells. The samples of soil were collected and analyzed in the radioanalytical laboratory. The results of laboratory analysis satisfy the exclusion criteria established by the International Atomic Energy Agency(IAEA). The dose received by the decommissioning workers range from 0.25 – 0.42 $\mu\text{Sv}/\text{y}$, which satisfy the occupational dose limit regulated by the IAEA of 20 mSv/y and 1mSv/y for public.

The environmental impact of the use of the site for industrial scenario has been investigated using RESRAD computer code. The results indicate that the Geo-Pilot Plant meets the release criteria after dismantling, since none of the individual measurements or health risk assessment results exceed any of the established guidelines.

Key words:- Release of site, Geo-pilot plant, Criteria of release ,RESRAD

Introduction

The Geo-pilot plant was established in 1989 for treating uranium ore to obtain hydrated yellow cake. The plant was constructed by the State Company of Geological Survey and Mineral Investigation, on area about 500m² in the center of Baghdad near the headquarter of the company. The plant consists of six operating units which have specific functions for treating uranium ore. The plant has been operated for a limited and discrete periods. The available information shown that the product was 2-3 Kilo of hydrated yellow cake.

The purposes of the final status survey are [1, 2, and 3]:

- Demonstrate that the Geo-Pilot Plant meets the established release criteria.
- Provide an input for dose/ risk assessment.
- For radiological protection of workers, general public and environment from harmful of radiation due to exposure to: dose rates, contamination levels of individual radionuclides activities [4,5].

Materials and Methods

A- Field Measurements for Geo-Pilot Plant

Two kinds of in-situ measurement were used in relation to characterization; which are:

- Dose rate measurements
- Radioactive contamination measurements

Field measurements were performed using hand – held radiometer types:

- RADIGAM model (2000) S.N (0183) code (76687) GM detector for measuring Dose rate in $\mu\text{Sv/hr}$, contamination ($\alpha + \beta + \gamma$) in (cps) with probe model (SABG-15), Code (75287), S.N. (7163) and,
- RadEye – model (42506/7120)), with NaI (Tl) detector, response from 30 keV to 5 MeV, unit in ($\mu\text{Sv/hr}$) and in (cps), Thermo Scientific – Germany.
- CAB instrument model 18351 probe model SAB-70 CANBERRA scintillation counter for measuring contamination in cps for α , β , and $\alpha + \beta$.
- Ludlum Model 44-9 G-M Pancake, is a portable microprocessor-based digital scalar/ rate meter 2 in*2, designed for use with scintillation, G-M and proportional detectors unit (in R/hr, Sv/hr, or cps).

B- Laboratory Measurements

Fifty-five samples were collected and measured to determine the concentration of radionuclides by using gamma-spectrometry system (HPGe) detector, of Eff. 40%, & resolution 2.0 KeV based on Co-60 of energy 1.332 MeV. The analyses were conducted using Genie-2000 software [6,7] in the impacted areas.

C- Impacted areas are classified according to the extent of contamination into one of three classifications [8, 9, and 10]:

- Class 1 Areas: Areas that have radioactive contamination above the derived concentration guidance level (DCGL).
- Class 2 Areas: Areas that have radioactive contamination, but not expected to exceed the DCGL.
- Class 3 Areas: Any impacted areas that are not expected to contain any residual radioactivity.

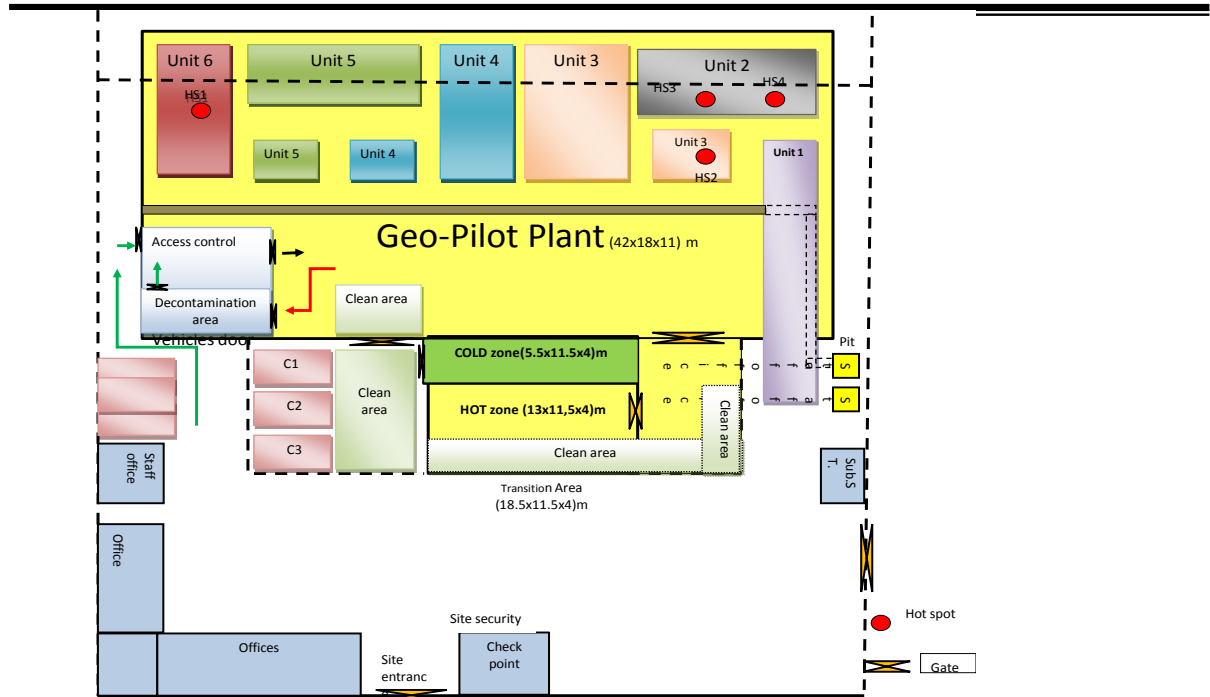


Fig.-1 Survey Units Classification

Radiological Risk Assessment

RESRAD (short of RESidual RADioactivity) (On-site) Version 6.5 (2009) computer code is used for estimating radiation doses and human health risks from radioactive contamination due to decommissioning of facilities and future site users after release. This software tool was developed by Argonne National Laboratory, under the joint sponsorship of the U.S. Department of Energy (DOE) and the U.S. Nuclear Regulatory Commission (NRC) [11]. The following exposure pathways are taken into account for the dose and risk assessment:

- External exposure.
- Internal exposure from ingestion and inhalation pathways.

Results and discussion:

Contaminated spot in sector 2 after dismantling of centrifuge had been identified during the characterization survey, for $\alpha+\beta$ count rates range from 2.2 – 3.7 cps (measured using CAB monitor, B.G. = 0.5 cps). The radiological contamination on this spot were removed during the decontamination process, the results of twenty-four readings were applied at each grid as determined statistically. None of the measurements exceed the acceptable limit of twice the natural background level after dismantling.

Results of total annual dose received by an individual using RESRAD are (3.7 μ Sv/y) which is below dose limit of occupational regulated by the IAEA (20 mSv/y) and risk assessments related shown in Figures (3). As well as according to Unity Rule represented by equation below [12, 13, and 14]:-

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$$\sum_{r=1}^R \frac{C_r}{DCGL_r} \leq 1 \quad \dots\dots(1)$$

Where C_r : radionuclides concentration DCGL guideline value for each individual radionuclide (1, 2, R) obtained from using RESRAD software

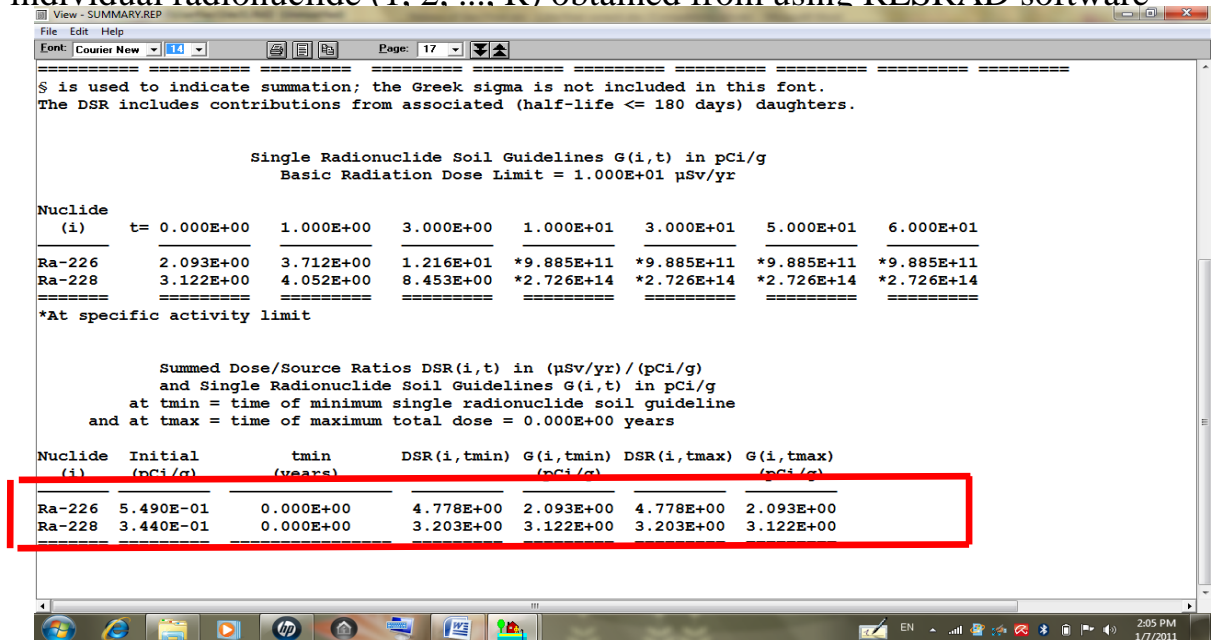


Figure (2) Represented the Maximum TDOSE

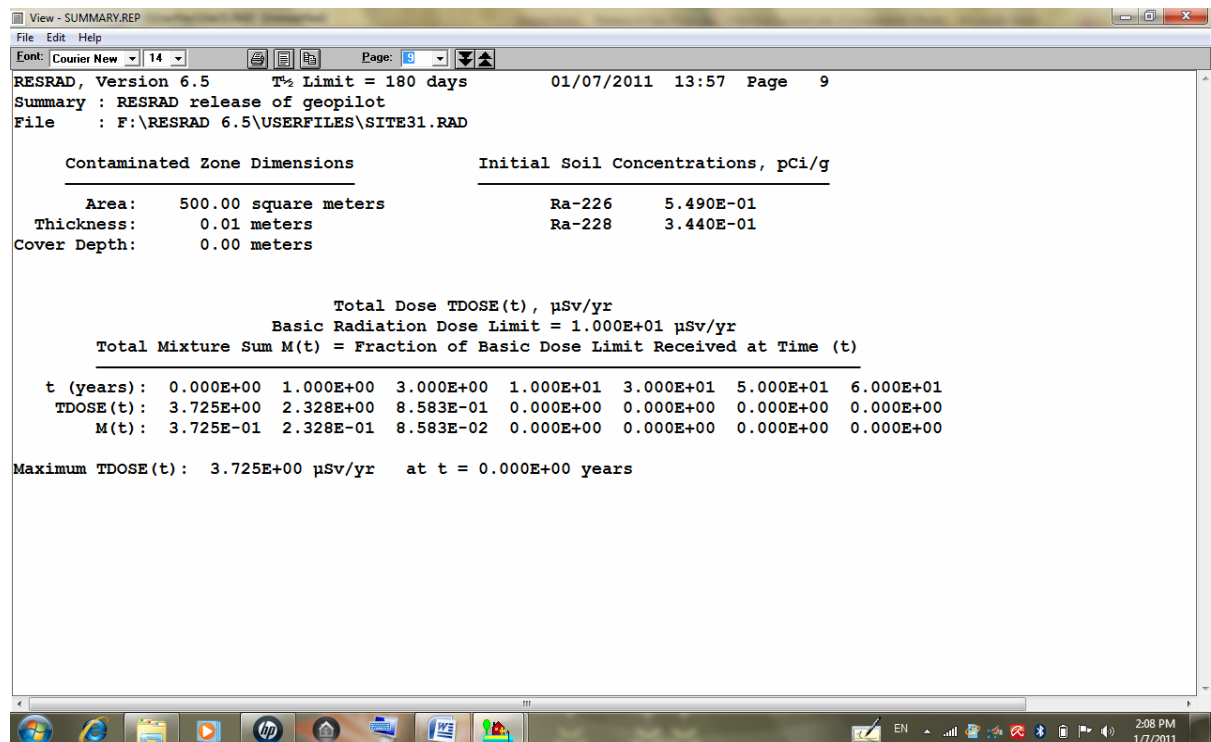
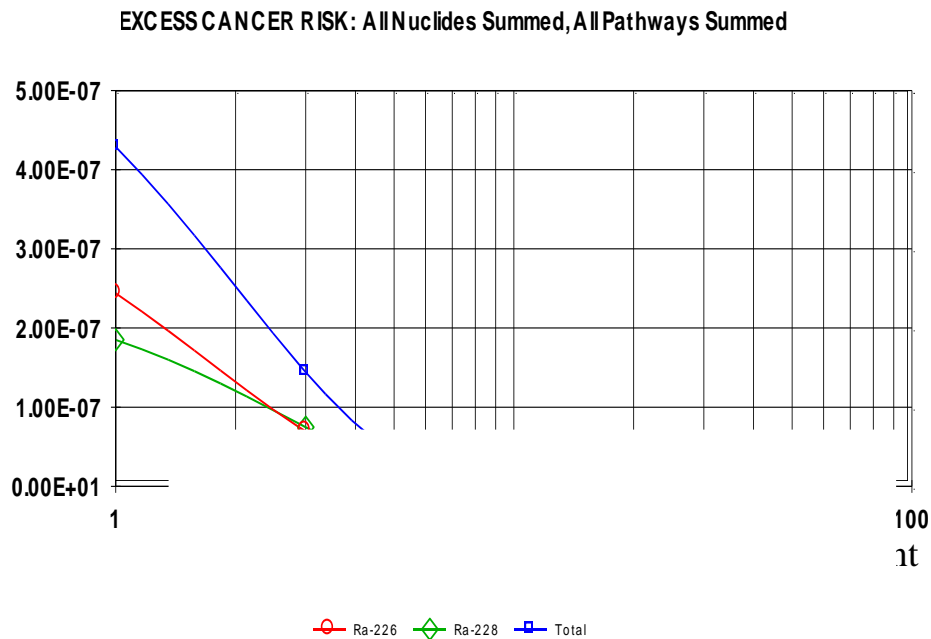


Figure (3) Single Radionuclide Soil Guideline



Conclusion

The results of final radiological characterization after dismantling of Geo-Pilot plant site indicate that:

- A total of 9696 field measurements were performed on a systematic grid of 404 cells in the Geo-Pilot Plant.
- The measurements of background at Geo-Pilot plant after dismantling are: The minimum and maximum contamination levels are (0.25 – 0.78) cps using CAB monitor.
- Dose rates (0.06 – 0.07) $\mu\text{Sv/h}$ using Ludlum Meter
- No individual measurements exceed twice the B.G using CAB and Ludlum monitors after dismantling.
- Radiological risk assessment by using RESRAD software are based on the maximum activity concentrations in soil sample for Ra-226 and Ra-228 of about (20.32, 12.75) Bq/Kg respectively . The radiological impacted due to exposure pathways indicated that the Geo-pilot plant could be released for industrial use [13] - Decontamination were implemented for that hotspot and the site now within the B.G level of contamination and exposure dose rate [14].
- The probability of cancer risk lifetime from total doses due to radionuclides present is 4 workers from 10.000.000 might be affected as in figure (4).
- From formula(1) and figure(3) which is describe the Single Radionuclides Soil Guideline , the sum of fraction below one which (equivalent 10 $\mu\text{Sv/yr}$) and this mean that TEDE (Total Effected Dose Equivalent) which equal to 3.7 $\mu\text{Sv/yr}$ below 10 $\mu\text{Sv/yr}$.
- Comparison these results with the regulatory limits indicates that the site comply with the IAEA release criteria of site (10 $\mu\text{Sv/y}$) for unrestricted use [10, 13].

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المترببات الاشعاعية لمنشأة المسح الجيولوجي
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مركز تصفية النشآت النووية المدمرة في العراق

الخلاصة:-

تم تصميم وبناء منشأة المسح الجيولوجي في عام 1989 في مركز بغداد ذات الكثافة السكانية العالية وصممت لانتاج الكعكة الصفراء من اليورانيوم المستخرج من المنجم التابع لوزارة الصناعة والمعادن.

تم اجراء مسح اشعاعي نهائي باستخدام الاجهزة الحقلية ضمن مخطط شبكي يتكون من 404 خلية لتحديد مستوى التلوث والتعرض الاشعاعي للمنشأة بعد التفكيك وازالة التلوث الاشعاعي للمناطق الملوثة، اضافة الى قياس وتحليل نماذج التربة باستخدام المنظومات المختبرية الثابتة وكانت النتائج مطابقة مع المحددات العالمية لاطلاق لمنشآت والمحددة من قبل الوكالة الدولية للطاقة الذرية.

- ان معدل الجرعة المستلمة من قبل العاملين تتراوح بين (0.25-0.42) مايكرو سيفرت / سنة وهي أقل من الحدود المسموح بها للعاملين والمحددة من الوكالة الدولية للطاقة الذرية والبالغة (20) ملي سيفرت/سنة و (1) ملي سيفرت/ سنة للسكان.

- ان المترببات الاشعاعية البيئية للمنشأة تم تحليلها باستخدام البرنامج العالمي RESRAD اشارت نتائج التحليل والتقييم للمخاطر الصحية للسكان اقل من الحدود المسموح بها وعليه تم اطلاق المنشأة للاستخدامات الصناعية .

الكلمات الدالة / اطلاق الموقع ، منشأة المسح الجيولوجي ، ظاهرة الاطلاق ،

برنامج RESRAD